



Available probes: Chose configurations in the list. Either click and drag or hold down ctrl to mark multiple.

Predefined lists: Pre-determined lists of configurations. *

OK: Confirm selection.

CANCEL: Abort qualification.

Statistics: If toggled, statistics program will be launced at end of plan.

Define Ref. Sphere pos: Define Reference Sphere position instead of qualifying probes.

All probes in the rack: Will qualify all configurations currently loaded in the rack.

Configurations based on program(s): Qualify configs used in programs based on your choice.

Behaviour:

If the reference probe is updated when defining the reference sphere position, it will not be qualified again, even if it is available in the rack or choosen in the list. You must choose ONLY the reference probe in the list to qualify it. Or change the Update stylus d. setting in the Reference sphere management to no.

Start settings:

Roundness (µm)	0.0000
Update stylus d.	Yes
Shaft Radius	6.0000

Selection <input checked="" type="radio"/> Base Alignment <input type="radio"/> Start Alignment <div>Current Alignment</div> <input checked="" type="radio"/> All Characteristics <input type="radio"/> Current Selection <input type="radio"/> <div></div> <div>Report header data</div> <div>User Information</div>	Result Multiple Report <div>Default PiWeb Reporting</div> Plots <input checked="" type="checkbox"/> display <input type="checkbox"/> print <input type="checkbox"/> EXCEL report <input type="checkbox"/> Send results to printer <input type="checkbox"/> PDF <input type="checkbox"/> PostScript <input checked="" type="checkbox"/> Clear existing results Results to file <input type="checkbox"/> Table File <input type="checkbox"/> CAL Export <input type="checkbox"/> IPP Export <input type="checkbox"/> Q-DAS <input type="checkbox"/> PiWeb Export	CMM Order of run <div>From Characteristic List</div> Navigate-Feature To Feature <div>Use Position Points Only</div> Run Mode <div>Normal</div> Speed in mm/s <div>300</div>
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* Save lists in the folder *PreDefinedCfgLists* found in the measurement plan. Lists shall have .txt as file ending.

Lists shall contain one stylus configuration name per row. Stylus system namnes shall not contain special characters. Eg: Ø, ±, ° etc.